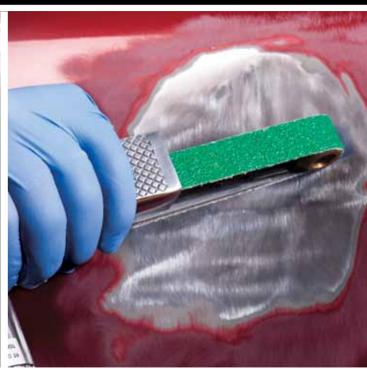
## OOGYINE® Gripspeed sanding process

Panel Applications



**Grinding & Welding Removal Griplock:** Grinding Discs, P36 - P50 50mm, 75mm



Weld Removal & Grinding Awkward Areas: Ceramic/Zirconnia Belts, P40 - P120 10 x 330, 20 x 520.



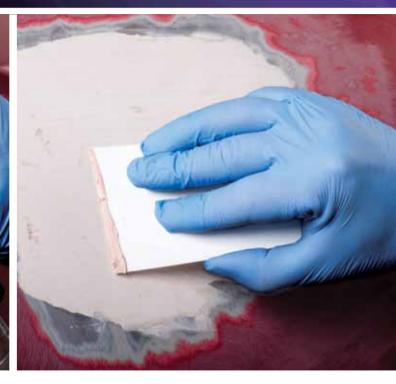
Weld & Stock Removal: Zirconnia Fibre Discs P24 - P50 100mm, 115mm, 180mm

New Panel

Preparation



Preparation Of Damaged Area: Gripspeed D.A. Discs, P80 80mm, 125mm, 150mm



Apply Bodyfiller: Filler Spreader Mixing Board



Gripspeed Strips, P80



Final Flat Bodyfiller: Gripspeed Strips, P180 70 x 125, 70 x 198, 70 x 420, 115 x 228



Feather Edge Repair: Gripspeed D.A. Discs, P180/P320 80mm, 125mm, 150mm



**Preparation Of Electro-Coat:** Gripspeed D.A. Discs, P320/P500 80mm, 125mm, 150mm



Preparation Of E-Coat & Awkward Areas: Gripspeed Weave Pads, Very Fine (Red) Hand Pads, Rolls, Weave Prep Pads

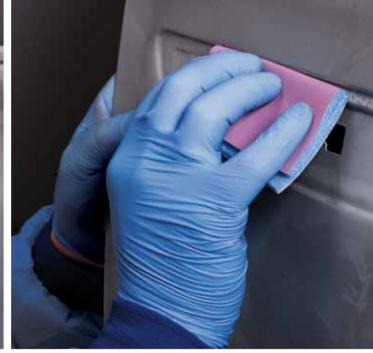
## Paint Applications



Pre-Preparation Of Primer Area: Bodyguide Powder



Flatting Of Primer Area: Gripspeed Strips, P320  $70 \times 125$ ,  $70 \times 198$ ,  $70 \times 420$ ,  $115 \times 228$ 



Flatting Of Awkward Primer Area: Bodysoft Sponge, P320 - P1000  $115 \times 140$ 



Final Flatting Of Primer: Gripspeed D.A. Discs, P500 80mm, 125mm, 150mm



Blend Repair & Adjacent Panels: Gripspeed Blend & Finsh D.A. Discs or Gripspeed Film D.A. Discs, P1000 80mm, 125mm, 150mm



Blend Repair & Adjacent Panels by hand: Gripspeed Weave pads, Ultra Fine (Grey) Hand Pads, Rolls, Weave Prep Pads, Flatting Paste





**Removal Of Defects:** Gripspeed Film D.A. Discs, P1200 - P1500 80mm, 125mm, 150mm



**Removal Of Minor Defects:** PSA Daisy Discs, P2000 35mm



Moisten Blend & Finish Discs: Bodyshine Liquid 1 Litre



Final Preparation Prior To Polishing: Gripspeed Blend & Finish Discs, P2000 80mm, 125mm 150mm









- Ensure that the working area is clean and tidy
- Wear protective ear and eye equipment
- Wear suitable respiratory equipment when working with hazardous materials
- Wear protective gloves
- Lubricate sander as per manufacturer's instructions
- Non lubrication can cause damage to the machine

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