

# bodyline® Affinity Filler Process Chart

## 1. Sanding

Remove all paint from the damaged area; allowing enough space to ensure the filler is within the bare substrate area.

## 2. Filler

Ensure correct mixing ration of filler to hardener.  
Mixing ratio 2-3%.  
Mix thoroughly to ensure a consistent colour.

## 3. Application

Apply filler in even coats to build to the required depth.

## 4. Sanding

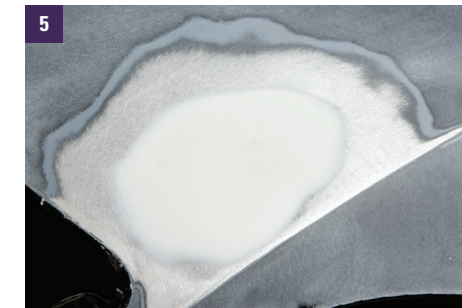
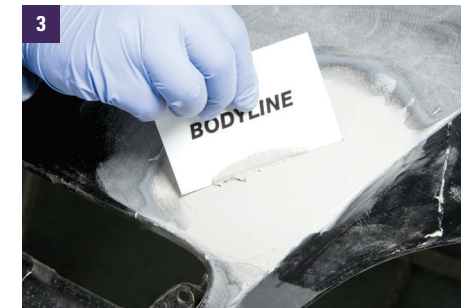
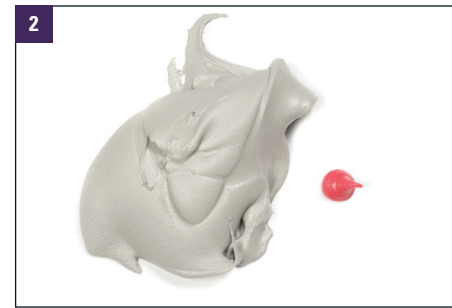
Once fully cured, block the filler to the required profile using P80 and finishing with P180.

## 5. Finishing

The repair is now ready for the refinish process.

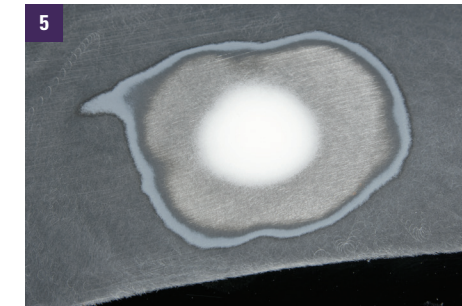
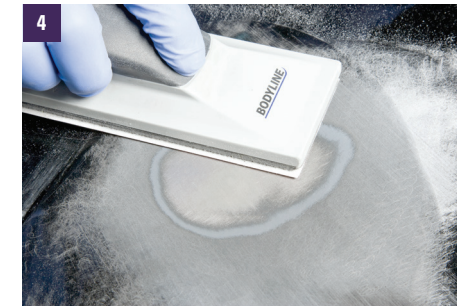
### Filler Repair Process

Affinity Deep Fill Filler 3L  
BAF0300



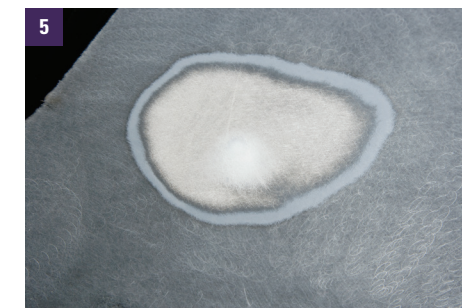
### Filler Repair Process

Affinity Mid Fill Filler 3L  
BAMF0300  
Affinity Mid Fill Filler 1.3L  
BAMF0130



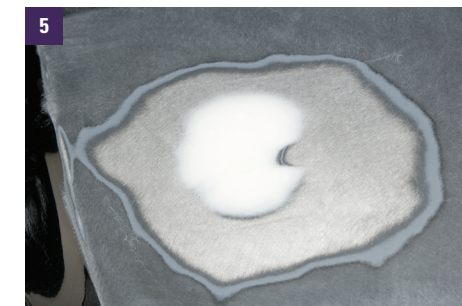
### Filler Repair Process

Affinity Finishing Filler 0.6L  
BAFF0600



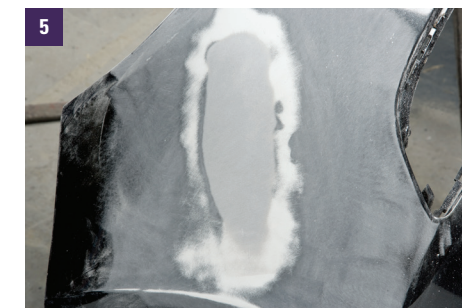
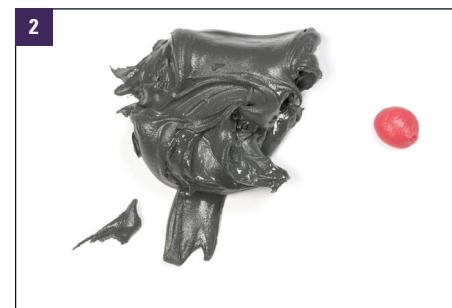
### Filler Repair Process

Affinity All Purpose Stopper 0.6L  
BAAS0600



### Plastic Repair Process

Affinity Plastic Filler 0.6L  
BAPF0600



### Health & Safety in the bodyshop:

- Ensure that the working area is clean and tidy
- Wear protective ear and eye equipment
- Wear suitable respiratory equipment when working with hazardous materials
- Wear protective gloves
- Lubricate sander as per manufacturer's instructions
- Non lubrication can cause damage to the machine

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