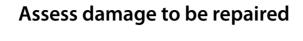
ALLOY WHEEL PROCESS



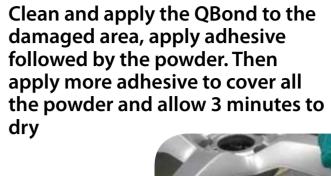
Repair **Process**

Identify the colour using the colour chips



Clean thoroughly using the **Bodyline TFR and a Bodyline Weave Prep Pad**

Sand repair area using Bodyline P80 & P180





Ensure that the working area is clean and tidy · Wear protective ear and eye equipment.

 Wear suitable respiratory equipment when working with hazardous materials.

HEALTH & SAFETY IN THE

BODYSHOP

Wear protective gloves.



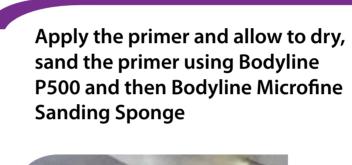
Make sure you check the colour in the correct light source blending in the flexible chips if necessary

Clean the whole wheel with **Bodyline EC Degreaser**

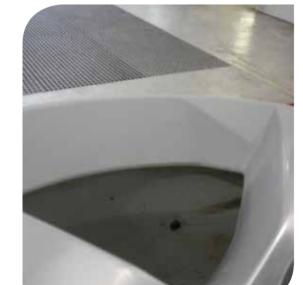


Put the solution in a suitable container that can be sealed and can use again and again. Dilute as

Apply Bodyline Fine Polyester Stopper or the Bodyline AC Gel to any small imperfections and sand with Bodyline P320



Use a 75mm sander to keep the repair small





Clean the whole wheel with **Bodyline EC Degreaser**

Mask off the edge to allow you to build up the repair

and save wasting material



To achieve the Chrome effect, apply the Bodyline Black or Grey ground coats over the primer area until covered and alloy to dry



Sand with Bodyline P80 / P180



Apply and wipe clean with Bodyline precleaning

to the desired colour effect over

allow to dry fully

the black or grey ground coats and

Apply the chrome in single coats

For the bright silver, sparkle silver & anthracite colours apply in single coats over the primed area until covered, allow to dry

Apply dryguide coat before you rub the stopper to

save your abrasives



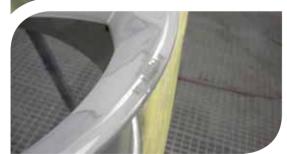
Apply clearcoat and allow to dry





Apply the transparent Bodyline Scratch Filler over the whole area

to be blended. This allows the



TOP TIP As this layer is clear make sure it has fully dried before applying the chrome



For the ghost chrome apply very light coats to achieve the desired effect

